

# HEAT TRANSFERS (HT)

Heat transfers may be the perfect alternative to screen printing for small-order program runs and multi-color logos. Transfers have a lighter hand and can achieve crisp text and details. We can produce heat transfers using spot-color, 3M™ reflective material or dimensional die-molds.

- new technology allows for crisp text without borders
- cost effective option for large logos or small runs
- popular technique for performance garments



Spot Color



Spot Color



3M™ Silver Reflective

**HEAT TRANSFER RUN CHARGE (PER PLACEMENT)** Pricing includes garment folding & polybagging.

	12-299	300-599	600-1199	1200-2499
Spot/4 Color Process logos up to up to 5"x5"	\$5.90	\$4.90	\$4.40	\$4.20
3M™ Silver Reflective up to 5"x5" (24 piece min)	\$7.90	\$6.90	\$6.40	\$6.20

**FOR ORDERS OF 2500+ PIECES, CONTACT CUSTOMER SERVICE FOR A QUOTE**

**SETUP:** 3 business days for virtual proof approval. \$62.50(V) per logo. Pre-production sample, if required, 5 business days after virtual proof approval.

**MINIMUM:** 12 pieces per logo/24 pieces for reflective. Add \$100.00 per logo for orders less than 12 pieces.

**STANDARD LEAD TIME:** 5 business days after all approvals.



Die-Mold

## DIE-MOLD TRANSFERS (DMT)

**DIE-MOLD TRANSFERS** An upscale option for adding texture and dimension to brand logos. Great on performance garments or for larger logos with lots of detail. Die-mold transfers can be applied to garments labeled for Die-Mold Transfer (DMT) decoration. Not available on caps.

Allow 2 weeks for sample and 3-4 weeks for transfer production.

**MINIMUM:** 300 piece order

**NEW LOGO SET-UP:** \$187.50(v) (up to 6" sq. inches)

**Decoration Run Charge:** (per garment)

300-599	600-1199	1200-2499
\$6.90	\$6.40	\$6.20